

# Plastazote® HD115

## High Density Polyethylene Foam

### Product Information

#### Typical Values

Plastazote® is a closed cell, cross-linked polyethylene block foam manufactured using Zotefoams unique production process.

The values provided in this product information represent data gathered from random samples of our production of Plastazote® HD115 foam and represent typical data. These are given to the best of our knowledge and should be considered as guidance for selecting a suitable grade for a given application.

Property	Test Standard	Units	Typical value
<b>Apparent Density</b>			(nominal)
Skin/Skin	BS EN ISO 7214:2012	kg/m <sup>3</sup>	115
<b>Cell Size</b> (Cell Diameter)	Internal	mm	0.8
<b>Compression Stress-Strain</b>	BS EN ISO 7214:2012	kPa	
25% compression	25 mm cell-cell		768
50% compression			974
<b>Tensile Strength</b>	BS EN ISO 7214:2012	kPa	2327
<b>Tensile Elongation</b>		%	82
<b>Compression Set</b>	BS EN ISO 7214:2012	% set	
25% comp., 22hr, 23°C	25 mm cell-cell		
½ hr recovery			15
24 hr recovery			8
<b>Tear Strength</b>	BS EN ISO 8067:2008 Method B	N/m	12769
<b>Shore Hardness</b>	BS EN ISO 868:2003		
OO Scale			95
<b>Recommended maximum operating temperature*</b>	Internal	°C	125
<b>Water absorption</b>	ISO 2896:2001 Ed3.	%	<2

#### \* RECOMMENDED MAXIMUM OPERATING TEMPERATURE

The maximum operating temperature shown is defined as the temperature which will typically cause a linear shrinkage of 5% after a 24hr exposure period, using sample dimensions of 100mm x 100mm x 25mm. This figure is provided for general guidance only. The actual level of shrinkage the foam will undergo at any particular temperature is dependant on a number of system variables such as, sample dimensions, cell size, loading conditions and exposure period.

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